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#Jenny



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Cool! I'am really happy

#Markus Jensen



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My friends are so mad that they do not know how I have all the high quality ebook which they do not!

#Diego Butler



so many fake sites. this is the first one which worked! Many thanks

Time Study Sheet													
Sheet No. 02		Machine: SML				Operation image							
Operation: Collar on Stitch		Attachment/Guide: N/A											
Fabric: Poplin		LUST/Non-LUST: LUST m/c											
Style Desc: Full Sleeve Shirt		Style No.: XYZ											
Operation Element Breakdown										Foreign elements			
Operation Cycles	Pick up & stitch 1st line		Stitch 2nd line		Stitch 3rd line		Check and dispose		Waiting		T	R	Description
	T	R	T	R	T	R	T	R	T	R			
1	5	5	4	6	5	12	0	21	0	27			
2	4	31	7	38	5	42	0	49	0	49			
3	6	85	3	88	2	90	11	79	5	76			
4	6	82	4	86	3	89	6	85	0	85			
5	7	107	3	104	2	107	3	110	0	110			

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