

# Download File PDF Massey Ferguson Manual

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MASSEY-FERGUSON  
GROUP O - SECTION L - PART 2 ENGINE OVERHAUL PROCEDURES

Fig. 2 - Cylinder Head - Identification of Components and Related Components

Fig. 3 - Cylinder Head - Identification of Covering and Related Components

**REMOVAL**

To remove the cylinder head, THOROUGHLY CLEAN THE ENGINE and proceed, as follows, refer to Figs. 2 and 3:

1. Disconnect the upper end of the by-pass hose from the thermostat housing.
2. Disconnect the breather pipe hose from the rocker arm cover.
3. Remove the intake and exhaust manifolds.
4. Remove oil line between cylinder block and cylinder head. This oil line provides oil to the cylinder head for the rocker arm shaft assembly.
5. Disconnect and remove the injector lead-off line assembly from the injectors.
6. Disconnect and remove the three high pressure fuel lines between the fuel injection pump and fuel injectors.  
*WARNING: Cap or otherwise cover all fuel openings to prevent dirt from entering the fuel system.*
7. Remove the fuel injectors.
8. Remove the rocker arm cover.
9. Disconnect the rocker shaft oil line at the cylinder head. Work from the center to both ends and preferably locate the nuts securing the rocker arm shaft supports. After loosening, remove nuts and lift rocker shaft assembly from cylinder head.
10. Loosen the cylinder head nuts in A REVERSE ORDER to the tightening sequence shown.

*RepairManual.com*

**INSPECTION**

Disassemble the cylinder head, then thoroughly clean it and other connecting parts. Make sure all mating surfaces are clean and not damaged. Clean all scales from the water passages in the cylinder head and inspect head for possible cracks. Use a straightedge and determine if cylinder head is warped due to overheating or extreme operation. If necessary, the cylinder head may be resurfaced up to 0.012", however, UNDER NO CIRCUMSTANCES.

Fig. 9 - Removing or Jacking the Cylinder Head

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